



## Copper Alloys

### Safety Data Sheet

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## SECTION 1: IDENTIFICATION

- 1.1. **Product Identifier**  
Product Form: Mixture  
Product Name: Copper Alloys  
Synonyms: Bar, Sheet, Plate, Pipe, Tubing, and Structural
- 1.2. **Intended Use of the Product**  
Solid product, various forms and uses
- 1.3. **Name, Address, Telephone of the Responsible Party**  
Alaskan Copper Companies, Inc.  
27402 72nd Avenue South  
Kent, Washington 98032  
T (206) 623-5800; (800) 552-7661  
acbsea@alaskancopper.com  
<http://alaskancopper.com>
- 1.4. **Emergency Telephone Number**  
Emergency Number: (800) 552-7661  
In the case of fire, explosion or spill, call 911

## SECTION 2: HAZARDS IDENTIFICATION

- 2.1. **Classification of the Substance or Mixture**  
GHS-US classification Not classified
- 2.2. **Label Elements**  
GHS-US Labeling No labeling applicable
- 2.3. **Other Hazards**  
Solid metal products are generally classified as "articles" and do not constitute hazards in solid form. The materials present in this product in their powdered forms present aquatic toxicity to the environment, pyrophoricity, flammability, self-heating capabilities, carcinogenicity, water reactivity, and acute toxicity. When processed or where dust is generated a combustible dust hazard may be present. Avoid generating dust, generating sparks, ignition sources, and take all precautions. Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath. Under normal use and handling of the solid form of this material there are few health hazards. Cutting, welding, melting, grinding etc. of these materials will produce dust, fume or particulate containing the component elements of these materials. Exposure to the dust, fume or particulate of these materials may present significant health hazards. Exposure to dust or fume may cause irritation of the eyes, skin and respiratory tract. Fine particulates dispersed in air may present an explosion hazard.
- 2.4. **Unknown Acute Toxicity (GHS-US)** No data available

\* GHS - Globally Harmonized System of Classification and Labeling of Chemicals

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Mixture

Name	Product Identifier	% (w/w)	Classification (GHS-US)
Copper	(CAS No) 7440-50-8	99.3 - 100	Comb. Dust Aquatic Acute 1, H400 Aquatic Chronic 3, H412
Nickel	(CAS No) 7440-02-0	0.1 - 1	Comb. Dust Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372
Silver	(CAS No) 7440-22-4	0.1 - 1	Comb. Dust
Tin	(CAS No) 7440-31-5	0.1 - 1	Comb. Dust
Tellurium	(CAS No) 13494-80-9	0.1 - 0.7	Comb. Dust Acute Tox. 3 (Oral), H301 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Sens. 1B, H317 Repr. 1B, H360 Aquatic Chronic 4, H413
Lead	(CAS No) 7439-92-1	< 0.1	Carc. 1B, H350 Repr. 1A, H360 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H-phrases: see section 16

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of First Aid Measures

**General:** IF exposed or concerned: Get medical advice/attention. Never give anything by mouth to an unconscious person. Inhalation: When symptoms occur: go into open air and ventilate suspected area. Keep at rest and in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

**Skin Contact:** Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash with plenty of soap and water. Wash contaminated clothing before reuse. Obtain medical attention if irritation persists.

**Eye Contact:** Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

**Ingestion:** Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**General:** *Welding, cutting, or processing this material may release dust or fumes that are hazardous.*

**Inhalation:** Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

**Skin Contact:** May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

**Eye Contact:** Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

**Ingestion:** Ingestion is likely to be harmful or have adverse effects.

**Chronic Symptoms:** In solid form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: **Aluminum:** Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in

nickel refinery workers. *Nickel*: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. *Copper*: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. *Silicon*: Can cause chronic bronchitis and narrowing of the airways. *Zinc*: Prolonged exposure to high concentrations of zinc fumes may cause "zinc shakes", an involuntary twitching of the muscles. Otherwise, zinc is non-toxic. *Silver*: Chronic skin contact or ingestion of silver dust, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. *Manganese*: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Chronic exposure to excessive manganese levels can lead to a variety of psychiatric and motor disturbances, termed manganism. *Chromium*: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion.

#### 4.3. **Indication of Any Immediate Medical Attention and Special Treatment Needed**

If exposed or concerned, get medical advice and attention.

## **SECTION 5 FIRE FIGHTING MEASURES**

### 5.1. **Extinguishing Media**

*Suitable Extinguishing Media*: Use extinguishing media appropriate for surrounding fire. Dry sand; Class D Extinguishing Agent (for metal powder fires).

*Unsuitable Extinguishing Media*: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Do not use water when molten material is involved, may react violently or explosively on contact with water.

### 5.2. **Special Hazards Arising From the Substance or Mixture**

*Fire Hazard*: A non-combustible material, not considered flammable but will melt above 1470F (800C).

*Explosion Hazard*: In molten state: reacts violently with water (moisture).

*Reactivity*: Hazardous reactions will not occur under normal conditions.

### 5.3. **Advice for Firefighters**

*Precautionary Measures Fire*: Under fire conditions, hazardous fumes will be present.

*Firefighting Instructions*: Exercise caution when fighting any chemical fire.

*Protection During Firefighting*: Do not enter fire area without proper protective equipment, including respiratory protection. Hazardous Combustion Products: Oxides of tin. Oxides of nickel. Oxides of copper. Oxides of silicone and carbon. Oxides of lead. Oxides of aluminum. Oxides of silver.

#### Reference to Other Sections

Refer to section 9 for flammability properties.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### 6.1. **Personal Precautions, Protective Equipment and Emergency Procedures**

*General Measures*: Do not handle until all safety precautions have been read and understood. Do not breathe vapors from molten product.

#### 6.1.1. **For Non-Emergency Personnel**

*Protective Equipment*: Use appropriate personal protection equipment (PPE).

*Emergency Procedures*: Evacuate unnecessary personnel.

#### 6.1.2. **For Emergency Personnel**

*Protective Equipment*: Equip cleanup crew with proper protection.

*Emergency Procedures*: Ventilate area.

### 6.2. **Environmental Precautions**

Prevent entry to sewers and public waters.

### 6.3. **Methods and Material for Containment and Cleaning Up**

*For Containment*: Contain and collect as any solid.

*Methods for Cleaning Up*: Clean up spills immediately and dispose of waste safely.

*For particulates and dust*: Avoid actions that cause dust to become airborne during clean-up

such as dry sweeping or using compressed air. Use HEPA vacuum or thoroughly wet with water to clean-up dust. Use PPE described in Section 8. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up.

#### 6.4. Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see item 13.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

*Additional Hazards When Processed:* May generate flammable/explosive dusts or turnings when brushed, machined or ground. Use care during processing to minimize generation of dust. Where excessive dust may result, use approved respiratory protection equipment. Heating of product can release toxic or irritating fumes; ensure proper ventilation is employed, proper precautions are enforced, and applicable regulations are followed. Inhalation of fumes may cause metal fume fever.

*Precautions for Safe Handling:* Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust, fumes.

*Hygiene Measures:* Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

*Storage Conditions:* Store in a dry, cool and well-ventilated place.

*Incompatible Materials:* Strong acids, strong bases, strong oxidizers. Alkalis. Metal oxides. Water, humidity. Corrosive substances in contact with metals may produce flammable hydrogen gas.

7.3. **Specific End Use(s)** No use is specified.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

<i>Nickel (7440-02-0)</i>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
USA ACGIH	ACGIH chemical category	Not Suspected as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.015 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (inhalable)

Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Québec	VEMP (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (inhalable fraction)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Yukon	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<i>Copper (7440-50-8)</i>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist) 0.1 mg/m <sup>3</sup> (fume)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup> (dust, fume and mist)
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist) 0.2 mg/m <sup>3</sup> (fume)
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume) 2 mg/m <sup>3</sup> (dust and mist)
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume) 2 mg/m <sup>3</sup> (dust and mist)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Québec	VEMP (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume) 3 mg/m <sup>3</sup> (dust and mist)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Yukon	OEL STEL (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 2 mg/m <sup>3</sup> (dust and mist)
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<i>Lead (7439-92-1)</i>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	50 µg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.050 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup>

Alberta	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	0.45 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.15 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	0.45 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.15 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup> (designated substances regulation) 0.05 mg/m <sup>3</sup> (applies to workplaces to which the designated substances regulation does not apply)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.15 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	0.45 mg/m <sup>3</sup> (dust and fume)
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.15 mg/m <sup>3</sup> (dust and fume)
Silver (7440-22-4)		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup> (dust)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
British Columbia	OEL STEL (mg/m <sup>3</sup> )	0.03 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
Québec	VEMP (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	0.03 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup>
Tin (7440-31-5)		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>

USA IDLH	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	4 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
<i>Tellurium (13494-80-9)</i>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	25 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>

## 8.2. Exposure Controls

**Appropriate Engineering Controls:** Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Protective clothing. Gloves. Safety glasses. Dust formation: dust mask. Insufficient ventilation: wear respiratory protection.

**Materials for Protective Clothing:** Chemically resistant materials and fabrics. With molten material wear thermally protective clothing.

**Hand Protection:** Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves.

**Eye Protection:** Chemical goggles or safety glasses.

**Skin and Body Protection:** Wear suitable protective clothing. Wash contaminated clothing before reuse.

*Respiratory Protection:* Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

### **9.1. Information on Basic Physical and Chemical Properties**

Physical State	Solid
Appearance	Gray, metallic
Odor	None
Odor Threshold	Not available
pH	Not available
Evaporation Rate	Not available
Melting Point	1051 - 1083 °C (1923.8 - 1981.4 °F )
Freezing Point	Not available
Boiling Point	2595 °C
Flash Point	Not applicable
Auto-ignition Temperature	Not available
Decomposition Temperature	Not available
Flammability (solid, gas)	Not available
Lower Flammable Limit	Not available
Upper Flammable Limit	Not available
Vapor Pressure	Not available
Relative Vapor Density at 20 °C	Not available
Relative Density	Not available
Specific gravity / density/lbs/in <sup>3</sup>	.324
Specific Gravity Kg/m <sup>3</sup>	8.96
Solubility	Insoluble in water
Partition Coefficient: N-Octanol/ Water	Not available
Viscosity	Not available
Explosion Data –	
Sensitivity to Mechanical Im pact	Not expected to present an explo- sion hazard due to mechanical impact.
Sensitivity to Static Discharge	Take precautions against static discharge where there is a risk of dust explosion.,Static discharge could act as an ignition source.

## **SECTION 10: STABILITY AND REACTIVITY**

10.1. *Reactivity:* Dust and other forms of product formed from processing might react with water producing a flammable/explosive.

10.2. *Chemical Stability:* Stable under recommended handling and storage conditions (see section 7). Dust, chips or ribbons can be ignited more easily.

10.3. *Possibility of Hazardous Reactions:* Molten metal and water may be explosive.

10.4. *Conditions to Avoid:* Avoid creating or spreading dust. Sparks, heat, open flame and other sources of ignition. Dust, chips, or ribbons can be ignited more easily, by an ignition source, by improper machining, or by spontaneous combustion if finely divided and damp.

10.5. *Incompatible Materials:* When molten: water. Strong acids, strong bases, strong oxidizers. Alkalis. Metal oxides. Moisture. Corrosive substances in contact with metals may produce flammable hydrogen gas.

10.6. *Hazardous Decomposition Products:* Thermal decomposition generates: Metal oxides, fume, carbon monoxide, carbon dioxide.

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on Toxicological Effects - Product

*Acute Toxicity: Oral:* Not classified Inhalation: dust,mist: Not classified.

*LD50 and LC50 Data:* Not available

*Skin Corrosion/Irritation:* Not classified

*Serious Eye Damage/Irritation:* Not classified

*Respiratory/Skin Sensitization:* Not classified

*Germ Cell Mutagenicity:* Not classified

*Teratogenicity:* Not available

*Carcinogenicity:* Not classified

*Reproductive Toxicity:* Not classified

*Specific Target Organ Toxicity*

*(Repeated Exposure):* Not classified

*Specific Target Organ Toxicity*

*(Single Exposure):* Not classified

*Aspiration Hazard:* Not classified

*Symptoms/Injuries After Inhalation:* Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

*Symptoms/Injuries After Skin Contact:* May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

*Symptoms/Injuries After Eye Contact:* Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

*Symptoms/Injuries After Ingestion:* Ingestion is likely to be harmful or have adverse effects.

*Chronic Symptoms:* In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: *Aluminum:* Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. *Nickel:* May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. *Copper:* Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. *Silicon:* Can cause chronic bronchitis and narrowing of the airways. *Zinc:* Prolonged exposure to high concentrations of zinc fumes may cause "zinc shakes", an involuntary twitching of the muscles. Otherwise, zinc is non-toxic. *Silver:* Chronic skin contact or ingestion of silver dust, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. *Manganese:* Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Chronic exposure to excessive manganese levels can lead to a variety of psychiatric and motor disturbances, termed manganism. *Chromium:* Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion.

### 11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

<i>Nickel (7440-02-0)</i>	
LD50 Oral Rat	> 9000 mg/kg
<i>Silver (7440-22-4)</i>	
LD50 Oral Rat	> 2000 mg/kg

<i>Tin (7440-31-5)</i>	
LD50 Oral Rat	700 mg/kg
<i>Tellurium (13494-80-9)</i>	
LD50 Oral Rat	83 mg/kg
LC50 Inhalation Rat	> 2420 mg/m <sup>3</sup> (Exposure time: 4 h)
ATE US (dust, mist)	2.42 mg/l/4h
Nickel (7440-02-0)	
IARC Group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
<i>Lead (7439-92-1)</i>	
IARC Group	2A
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity No additional information available

Nickel (7440-02-0)	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	13 (13 - 200) µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC 50 Fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata
[static])	
Copper (7440-50-8)	
LC50 Fish 1	0.0068 (0.0068 - 0.0156) mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 1	0.0426 (0.0426 - 0.0535) mg/l (Exposure time: 72 h - Species: Pseudokirchneriella
subcapitata [static])	
LC 50 Fish 2	0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Other Aquatic Organisms 2	0.031 (0.031 - 0.054) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata
[static])	
Lead (7439-92-1)	
LC50 Fish 1	0.44 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 1	600 µg/l (Exposure time: 48 h - Species: water flea)
LC 50 Fish 2	1.17 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])
Silver (7440-22-4)	
LC50 Fish 1	0.00155 (0.00155 - 0.00293) mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

EC50 Daphnia 1	0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC 50 Fish 2	0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])
Persistence and Degradability	
Copper Alloys	
Persistence and Degradability	May cause long-term adverse effects in the environment.
Copper (7440-50-8)	
Persistence and Degradability	Not readily biodegradable.
Bioaccumulative Potential	
Copper Alloys	
Bioaccumulative Potential	Not established.

### 12.2. Persistence and Degradability

Persistence and Degradability Not readily biodegradable

*Copper (7440-50-8)*

Persistence and Degradability Not readily biodegradable

### 12.3. Bioaccumulative Potential

### 12.4. Mobility in Soil

Not available

### 12.5. Other Adverse Effects

*Other Information:*

Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

*Waste Treatment Methods:* Recycle product or dispose properly.

*Waste Disposal Recommendations:* Dispose of waste material in accordance with all local, regional, national, and international regulations.

## SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT	Not regulated for transport
14.2. In Accordance with IMDG	Not regulated for transport
14.3. In Accordance with IATA	Not regulated for transport
14.4. In Accordance with TDG	Not regulated for transport

## SECTION 15: DISPOSAL INFORMATION

### 15.1. US Federal Regulations

<i>Nickel (7440-02-0)</i>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
RQ (Reportable Quantity, Section 304 of EPA's List of Lists):	100 lb (only applicable if particles are < 100 µm)
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Delayed (chronic) health hazard
SARA Section 313 - Emission Reporting	0.1 %
<i>Copper (7440-50-8)</i>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %

<i>Lead (7439-92-1)</i>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	0.1 %
<i>Silver (7440-22-4)</i>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
RQ (Reportable Quantity, Section 304 of EPA's List of Lists):	1000 lb < 100 um CERCLA/SARA RQ CHANGE TITLE
SARA Section 313 - Emission Reporting	1.0 %
<i>Tin (7440-31-5)</i>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<i>Tellurium (13494-80-9)</i>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

## 15.2. US State Regulations

<i>Nickel (7440-02-0)</i>	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
<i>Lead (7439-92-1)</i>	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
U.S. - California - Proposition 65 - Developmental Toxicity	WARNING: This product contains chemicals known to the State of California to cause birth defects.
U.S. - California - Proposition 65 - Reproductive Toxicity -Female	WARNING: This product contains chemicals known to the State of California to cause (Female) reproductive harm.
U.S. - California - Proposition 65 - Reproductive Toxicity -Male	WARNING: This product contains chemicals known to the State of California to cause (Male) reproductive harm.
<i>Nickel (7440-02-0)</i>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances	
U.S. - Pennsylvania - RTK (Right to Know) List	
<i>Copper (7440-50-8)</i>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) List	

<i>Lead (7439-92-1)</i>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) List	
<i>Silver (7440-22-4)</i>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) List	
<i>Tin (7440-31-5)</i>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) List	
<i>Tellurium (13494-80-9)</i>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) List	

### 15.3. Canadian Regulations

#### Copper Alloys

WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Nickel (7440-02-0)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 2 Subdivision B - Toxic material causing other toxic effects
Class D Division 2 Subdivision A - Very toxic material causing other toxic effects	
Copper (7440-50-8)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Lead (7439-92-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	

WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
Class D Division 2 Subdivision B - Toxic material causing other toxic effects	
Silver (7440-22-4)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<i>Tin (7440-31-5)</i>	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
	IDL Concentration 1 %
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<i>Tellurium (13494-80-9)</i>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects
Class D Division 2 Subdivision B - Toxic material causing other toxic effects	

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

## SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

*Revision Date* : 08/01/2016

*Other Information* : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

*GHS Full Text Phrases:*

Acute Tox. 3 (Oral)	Acute toxicity (oral) Category 3
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Aquatic Chronic 4	Hazardous to the aquatic environment - Chronic Hazard Category 4
Carc. 1B	Carcinogenicity Category 1B
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Repr. 1A	Reproductive toxicity Category 1A
Repr. 1B	Reproductive toxicity Category 1B
Skin Sens. 1	Skin sensitization Category 1
Skin Sens. 1B	Skin sensitization Category 1B

STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1 May form combustible dust concentrations in air
H301	Toxic if swallowed
H317	May cause an allergic skin reaction
H332	Harmful if inhaled
H350	May cause cancer
H351	Suspected of causing cancer
H360	May damage fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects
H413	May cause long lasting harmful effects to aquatic life

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

**SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION**

*Other Information:* This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

*GHS Full Text Phrases:*

Acute Tox. 2 (Inhalation: dust,mist)	Acute toxicity (inhalation: dust,mist) Category 2
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 1B	Carcinogenicity Category 1B
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Sol. 1	Flammable solids Category 1
Muta. 2	Germ cell mutagenicity Category 2
Repr. 2	Reproductive toxicity Category 2
Resp. Sens. 1B	Respiratory sensitisation Category 1B
Self-heat. 1	Self-heating substances and mixtures Category 1
Skin Sens. 1	Skin sensitization Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
Water-react. 2	Substances and mixtures which in contact with water emit flammable gases Category 2
H228	Flammable solid
	May form combustible dust concentrations in air
H251	Self-heating: may catch fire
H261	In contact with water releases flammable gases
H302	Harmful if swallowed
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H330	Fatal if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H341	Suspected of causing genetic defects
H350	May cause cancer
H351	Suspected of causing cancer

H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

## **Party Responsible for the Preparation of This Document**

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*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. Therefore, it should not be construed as guaranteeing any specific property of the product.*